

Gainscha Network Inc.



Industrial machine cutter installation

操作说明

User Guide

By Allen, January 17,2022

www.gainscha.com.tw

一. Installation needs:

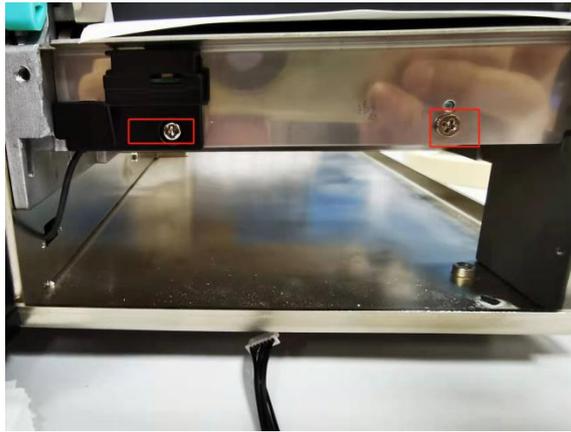
1. Phillips screwdriver
2. Industrial machine
3. slicer
4. Cutting knife transfer plate (note: the machine does not bring the cutter transfer plate)

二. Installation process:

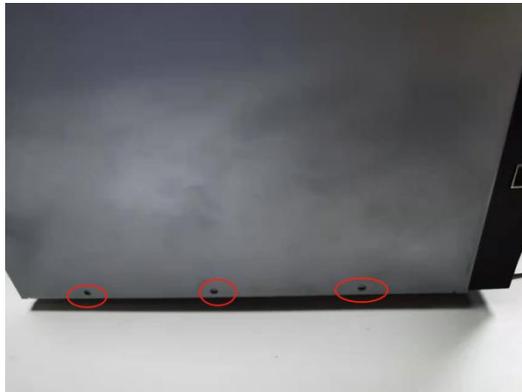
1. Remove the front baffle screws in the figure below.



2. Remove the sensor and baffle screws.



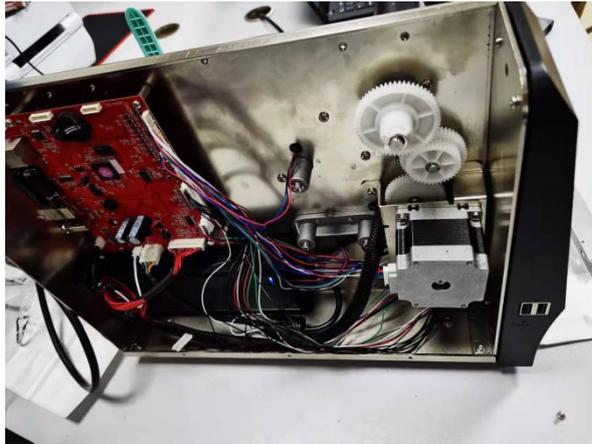
3. Remove the side housing screws of the printer.



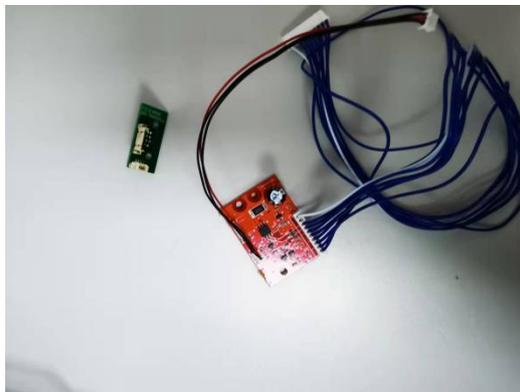
4. Remove the printer cover screws as shown below:



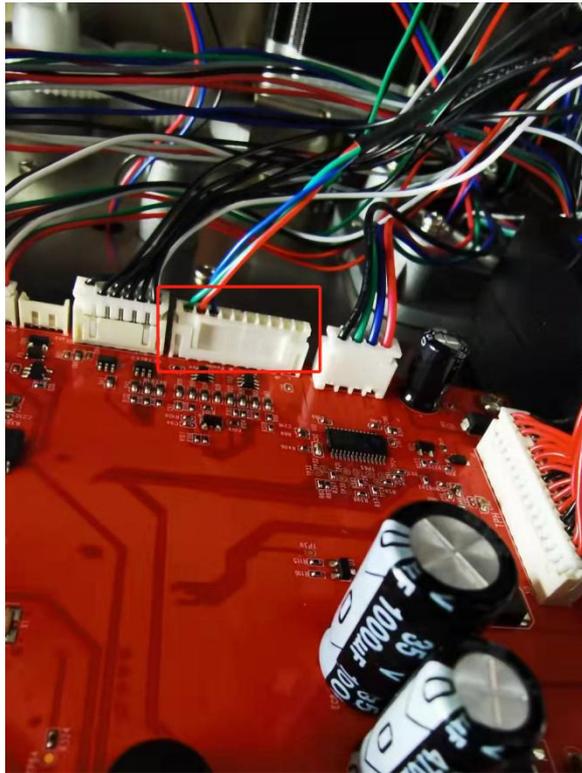
5. Remove the side baffle and hood of the printer.



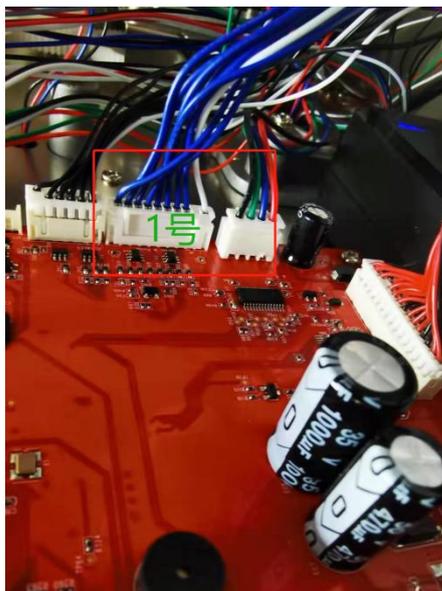
6. Take out the cutter motherboard and adapter.



7. Remove the tag sensor.



8. The blue cable end of the cutter main board is inserted into the "No.1" interface just removed in the figure below:

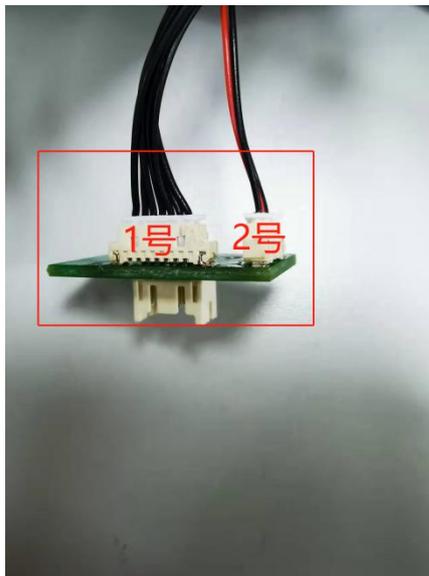


9. The "red and black" and "black" line insertion

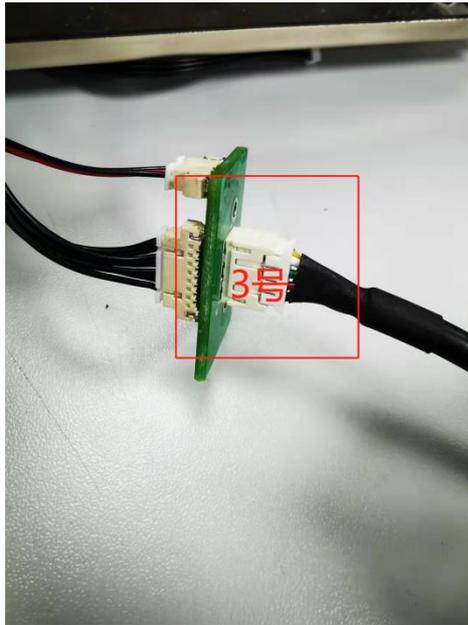
ports at the other end of the motherboard are shown below:



10. Insert the Black Red Line End and the Black Line End into the adapter plate Number 1 and Number 2 line ports in the figure below:



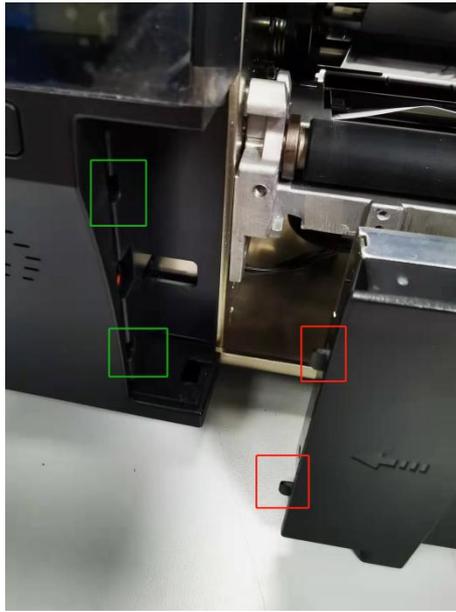
11. Insert the cutter line into the "3" port in the chart below:



12. Remove the "slide cover" below the printer screen from the following figure:



13. Card the small cutter bump into the corresponding groove in the figure below:



14.The two screws for mounting the cutter are shown below:



15.Pass the cutting through and close the top below:



16. Check whether the cutter is successfully installed, the printer is powered on, open the printer switch, and click on the upper left corner in the figure below:

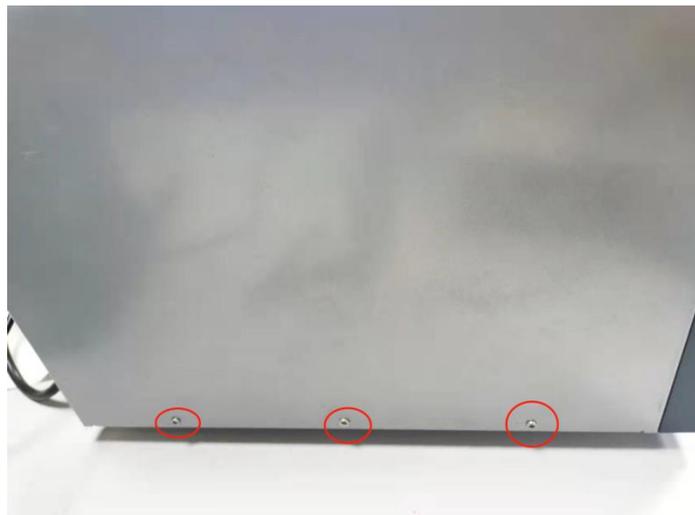


17. Select Tools, Open-Cut Test-Forward or Reverse
Note: (forward full cut, reverse half cut) to see if the

printer cutter has paper cutting action.



18.Install the side baffle screws in the figure below:



19.Install the printer hood, put the hood screw hole in the corresponding position, and install the screws as shown below:



21. Cutting knife installation instructions are completed, thank you!